



Advanced features for demanding applications

Features

- **1** Impact (rebound) sensor: The bounce module is accelerated by a spring against the item being tested. Depending on how hard the object is, the kinetic energy of the module will be absorbed. The speed reduction will be measured and converted to Leeb hardness values
- External impact sensor (Type D) included
- High levels of mobility and flexibility in comparison with stationary table-top devices and hardness testing devices with internal sensors
- All measurement directions possible (360°) thanks to an automatic compensation function
- **2** Hardness test block for calibration included (790 ± 40 HL)
- Internal memory for up to 9 measurement values
- Mini statistics function: displays the measured result, the average value, the impact direction, date and time
- SAUTER HMM: Infrared printer for direct output of the measuring results is included with delivery
- SAUTER HMM-NP: identical product features as the SAUTER HMM model, but comes without the printer

- Measurement value display: (B C), Vickers (HV), Brinell (HB), Shore (HSD), Leeb (HL), tensile strength (MPa)
- Automatic unit conversion: The measuring result is automatically converted into all specified hardness units
- **3** Delivered in a robust carrying case

Technical data

- Precision: ± 1 % at 800 HLD (± 6 HLD)
- Measuring range tensile strength: 375–2639 MPa (steel)
- Minimum sample weight on a solid and stable support: 2 kg with fixed coupling
- Minimum sample material thickness: 3 mm with coupling on fixed base
- Minimum sample radius (concave/convex): 50 mm (with support ring: 10 mm)
- Batteries included, 3×1.5 V AAA, operating time up to 30 h, AUTO-OFF function to preserve the battery
- SAUTER HMM: External mains adapter for printer, as standard
- Overall dimensions W×D×H 150×80×30 mm

Accessories

- External impact sensor Type D, as standard, can be reordered, SAUTER AHMO D
- Connection cable, without impact sensor, SAUTER HMM-A02
- **3** Support rings for bended test objects, SAUTER AHMR 01
- **4** Impact body Type D, net weight approx. 0,05 kg, hardness ≥ 1600 HV, tungsten carbide, impact ball Ø 3 mm, in accordance with standard ASTM A956-02, SAUTER AHMO D01
- Test block Type D/DC, Ø 90 mm (± 1 mm), net weight < 3 kg, hardness range 790 ± 40 HL, SAUTER AHMO D02 630 ± 40 HL, SAUTER AHMO D03 530 ± 40 HL, SAUTER AHMO D04
- Factory calibration certificates for SAUTER AHMO D02, AHMO D03, AHMO D04, SAUTER 961-132
- Paper roll, 1 piece, SAUTER ATU-US11

STANDARD							OPTION
HMM							

Model	Sensor	Measuring range	Readout	Net weight	Option
					Factory calibration certificate
SAUTER		HL	[d] HL	approx. kg	KERN
HMM	D	170 – 960	1	0,25	961-131
HMM-NP	D	170 – 960	1	0,25	961-131